

# SABIC® PP 5780P

## POLYPROPYLENE HOMOPOLYMER FOR INJECTION MOLDING

### DESCRIPTION

SABIC® PP 5780P is a PP homopolymer grade with narrow molecular weight distribution and formulated with slip agent. This grade is suitable for injection molding applications require good flow properties, low COF and good gloss.

### TYPICAL APPLICATIONS

SABIC® PP 5780P can be used for household articles, toys, thin-walled packaging, caps & closures items.

### TYPICAL PROPERTY VALUES

Revision 20211203

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES <sup>(1)</sup></b>			
Melt Flow Rate (MFR)			
at 230°C and 2.16kg	25	g/10 min	ASTM D1238
Density			
at 23°C	905	kg/m <sup>3</sup>	ASTM D792
<b>MECHANICAL PROPERTIES <sup>(2)</sup></b>			
Tensile Properties			
Strength @ Yield	36	MPa	ASTM D638
Elongation @ Yield	11	%	ASTM D638
Flexural Modulus (1% Secant)	1500	MPa	ASTM D790 A
Izod Impact Strength			
notched, at 23°C	30	J/m	ASTM D256
Rockwell Hardness, R-Scale	104	-	ASTM D785
<b>THERMAL PROPERTIES</b>			
Vicat Softening Temperature	153	°C	ASTM D1525
Heat deflection temperature			
at 455kPa	96	°C	ASTM D648

(1) Typical values; not to be construed as specification limits.

(2) Based on injection molded specimens

### PROCESSING CONDITIONS

Typical processing conditions for 5780P are:

Barrel temperature range: 200 - 250°C.

Mold shrinkage: 1.2 - 2.5% depending on wall thickness and Processing conditions.

Mold temperature: normally 15 - 40°C, up to 65°C for thick parts.

### STORAGE AND HANDLING

Polypropylene resin should be stored in a manner to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably do not exceed 50°C. SABIC would not give warranty to bad storage conditions which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process PP resin within 6 months after delivery.

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