

# SABIC® LLDPE M500026

LINEAR LOW DENSITY POLYETHYLENE

## DESCRIPTION

M500026 is a Linear Low Density Polyethylene grade with narrow molecular weight distribution suitable for injection molding applications. It has been designed to give excellent flow properties with better low temperature toughness, stress crack resistance and gloss.

## TYPICAL APPLICATIONS

Lids for closures and containers and deep draw houseware products, automotive parts.

## TYPICAL PROPERTY VALUES

Revision 20211203

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
Melt Flow Rate (MFR)			
at 190 °C and 2.16 kg	50	g/10 min	ASTM D1238
Density	926	kg/m <sup>3</sup>	ASTM D1505
<b>MECHANICAL PROPERTIES</b>			
Tensile test			
stress at break	12.4	MPa	ASTM D638
stress at yield	13	MPa	ASTM D638
secant modulus at 1% elongation	354	MPa	ASTM D638
strain at break	120	%	ASTM D638
Izod impact notched at 23 °C	450	J/m	ASTM D256A
Hardness Shore D	55	-	ISO 868
ESCR (100% Igepal CO-630), F50	2	h	ASTM D1693B
<b>THERMAL PROPERTIES</b>			
Brittleness Temperature	<-75	°C	ASTM D746
Vicat Softening Temperature			
at 10 N (VST/A)	88	°C	ASTM D1525

## PROCESSING CONDITIONS

Typical processing conditions for M500026 are:

Barrel temperature: 180 - 230 °C

Mold temperature: 15 - 60 °C

Injection pressure: 600 - 1000 Bar

## STORAGE AND HANDLING

Polyethylene resin should be stored in a manner to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably do not exceed 50 °C. SABIC would not give warranty to bad storage conditions which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process PE resin within 6 months after delivery.

## DISCLAIMER

Any sale by SABIC, its subsidiaries and affiliates (each a "seller"), is made exclusively under seller's standard conditions of sale (available upon request) unless agreed otherwise in writing and signed on behalf of the seller. While the information contained herein is given in good faith, SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND NONINFRINGEMENT OF INTELLECTUAL PROPERTY, NOR ASSUMES ANY LIABILITY, DIRECT OR INDIRECT, WITH RESPECT TO THE PERFORMANCE, SUITABILITY OR FITNESS FOR INTENDED USE OR PURPOSE OF THESE PRODUCTS IN ANY APPLICATION. Each customer must determine the suitability of seller materials for the customer's particular use through appropriate testing and analysis. No statement by seller concerning a possible use of any product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right.